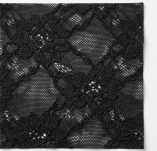


NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
ORDER SHEET							
ORDER QUANTITY							
S							COLOR
0							



NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Spandex	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
BILL OF MATERIALS							
NAME	DESCRIPTION	QUANTITY	TYPE	POSITION	WEIGHT	PREVIEW	
Main Fabric	95% nylon 5% spandex, 200 GSM	TBD consumption	Fabric	body	200 GSM		
Stretch Lace	95% nylon 5% spandex, 90 GSM	TBD consumption	Fabric	lining	90 GSM		
Invisible Zipper	nylon coil, 35.0 length	1 piece	Trims	Back center seam	N/A		
Sewing Thread	100% polyester	TBD consumption	Trims	Back	N/A		
Decorative Self Fabric Rosette	stretch scuba knit, 8.0 diameter	1 piece	Trims	Front right waist	N/A		
Thread Cone	Match to the body fabric - 100% polyester	1 cone	Trims	General garment seams	N/A		

NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
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FRONT CONSTRUCTION GUIDE

1 Stretch lace

90% nylon 10% spandex 140 GSM lace material.

2 Ruched Bodice Detail

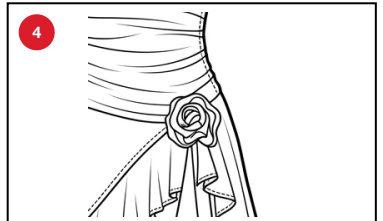
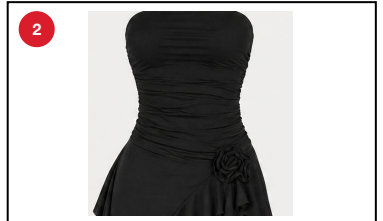
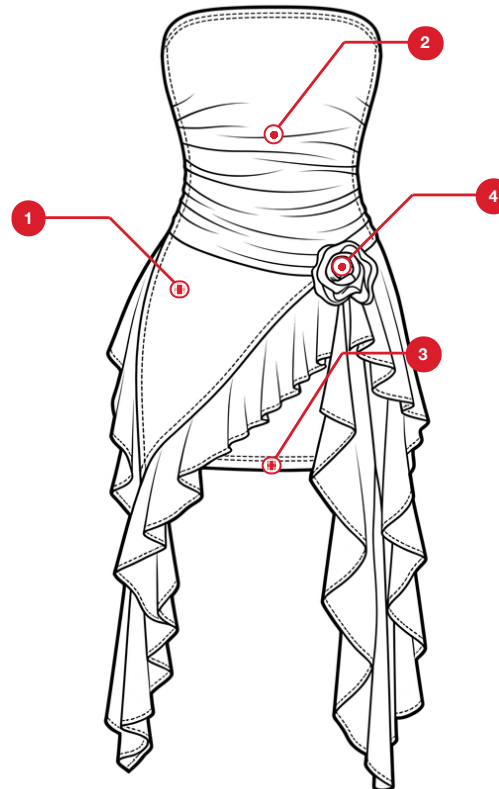
Horizontal gathering throughout the torso panels to create a draped ruched effect.

3 Straight Center Front Hem

Shortest point of the hemline finished with a clean turned edge.

4 Flower Trim

Self fabric flower trim



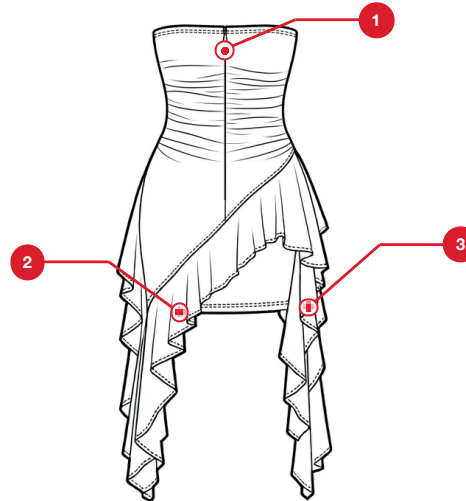
NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari

BACK CONSTRUCTION GUIDE

- 1 Invisible zipper closure**
Nylon coil invisible zipper at back closure.

- 2 Asymmetric skirt**
Skirt constructed with uneven left and right lengths.

- 3 Ruffle**
Attached ruffle detail with separate width specification.



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MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari

FRONT EMBELLISHMENT GUIDE

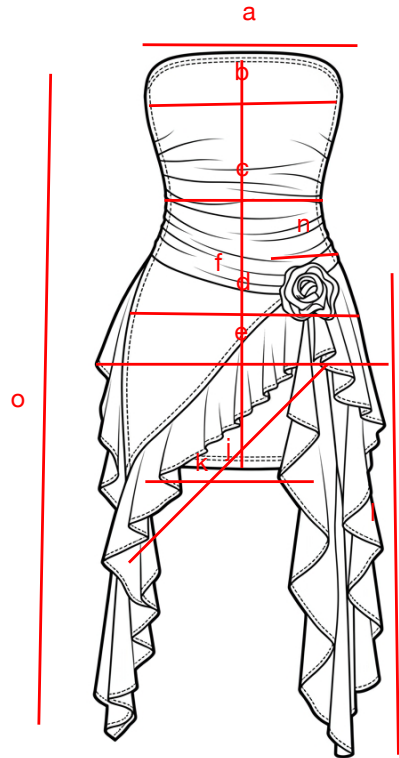
1 Self fabric rosette

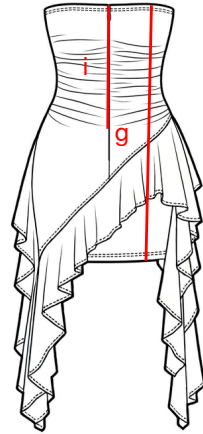
Decorative rosette made from self fabric stretch scuba knit.



1



NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
SAMPLE SIZE & FLAT SKETCH (FRONT)							
ID	NAME	S (CM)	FLAT SKETCH				
a	top opening circumference	72.0					
b	bust circumference	80.0					
c	waist circumference	66.0					
d	high hip circumference	86.0					
e	low hip circumference	92.0					
f	center front length	60.0					
j	hem circumference at shortest point	96.0					
k	asymmetric skirt length left	92.0					
l	asymmetric skirt length right	94.0					
n	flower trim diameter	8.0					
o	total length (top edge to longest drape point)	86					

NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
SAMPLE SIZE & FLAT SKETCH (BACK)							
ID	NAME	S (CM)	FLAT SKETCH				
g	center back length	60					
i	back zipper length	35.0					

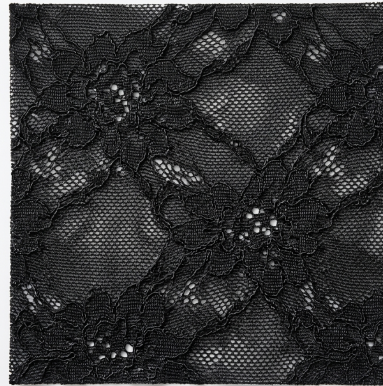
NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
MEASUREMENT TABLE							
SIZE CHART				CM			
ID	NAME			TOL ±	S		
a	top opening circumference			0.5	72.0		
b	bust circumference			1.5	80.0		
c	waist circumference			-1.5/+1.5	66.0		
d	high hip circumference			1.5	86.0		
e	low hip circumference			1.5	92.0		
f	center front length			1.0	60.0		
g	center back length			1.0	60		
i	back zipper length			0.5	35.0		
j	hem circumference at shortest point			1.5	96.0		
k	asymmetric skirt length left			1.0	92.0		
l	asymmetric skirt length right			-1.0/+1.0	94.0		
n	flower trim diameter			-0.5/+0.5	8.0		
o	total length (top edge to longest drape point)			1.5	86		

NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
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FABRIC



Stretch scuba knit shell
(Front)
■ PANTONE 19-4007 TCX Black
95% nylon 5% spandex, 200 GSM



Stretch lace
(Front)
■ PANTONE 19-4007 TCX Black
95% nylon 5% spandex, 90 GSM

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TRIM

8 cm



Self fabric rosette
(Front)
Size: 8 cm
PANTONE 19-4007 TCX Black
stretch scuba knit, 8.0 diameter



Invisible Zipper
(Back)
PANTONE 19-4007 TCX Black
nylon coil, 35.0 length



Thread Cone
(Front)
PANTONE 19-4007 TCX Black
Match to the body fabric - 100% polyester

NAME	Black Strapless Ruffled Dress	CATEGORY	Dresses			DATE	2026-08-18
MATERIALS	polyester, 5% spandex 200 gsm - Lace Mesh 95% Polyester, 5% Sp	BRAND	Ai Tech-Pack	SIZE	S	DESIGNER	Hansi Kumari
COST SHEET							
ITEM		CONSUMPTION		COST/UNIT		TOTAL COST	
Main Fabric		5.12		1		5.12	
Stretch Lace		4.52		1		4.52	
Invisible Zipper		1.51		2		3.02	
Sewing Thread		0		0		0	
Decorative Self Fabric Rosette		0.9		2		1.8	
Thread Cone		1		1		1	
TOTAL						\$15.46	